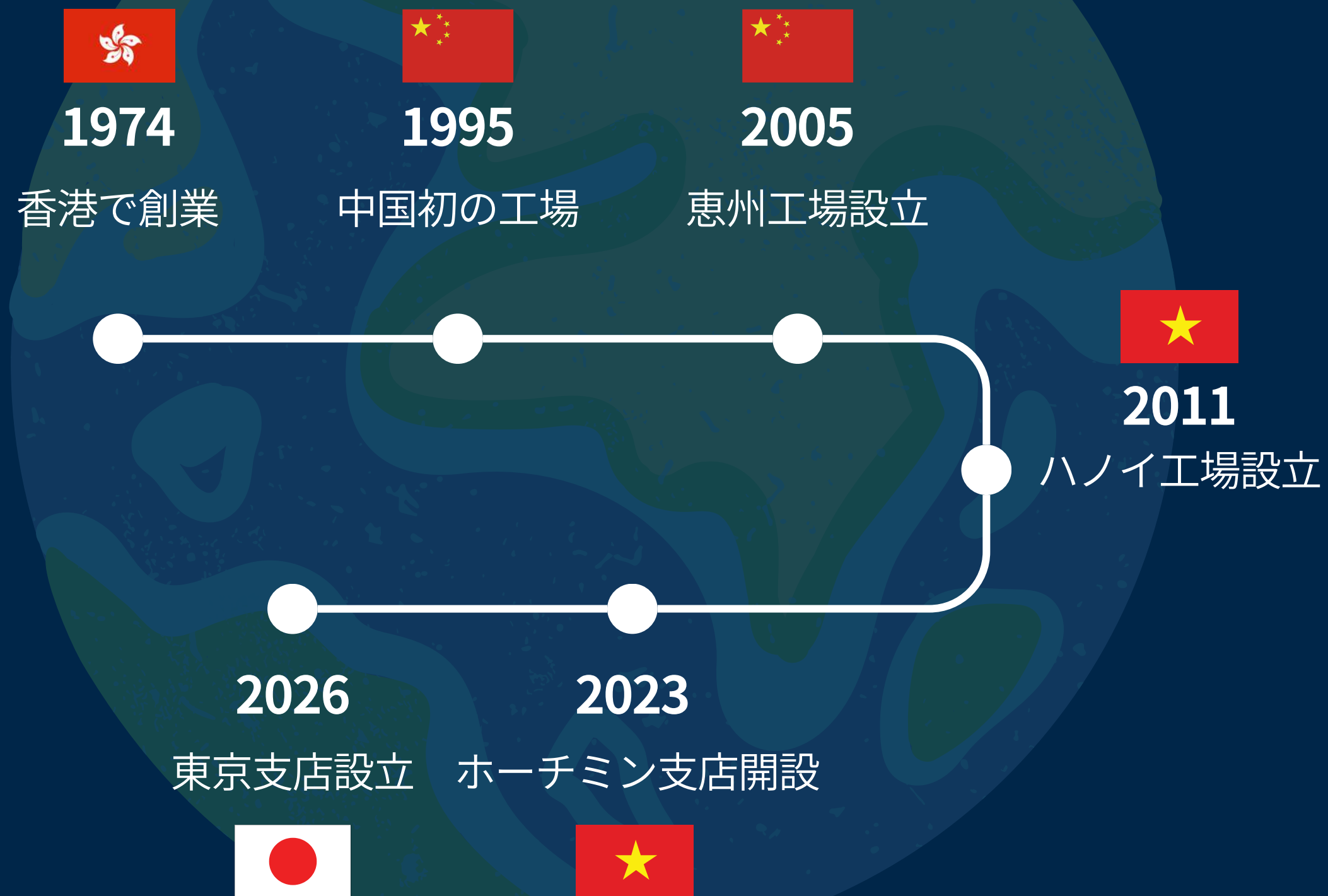




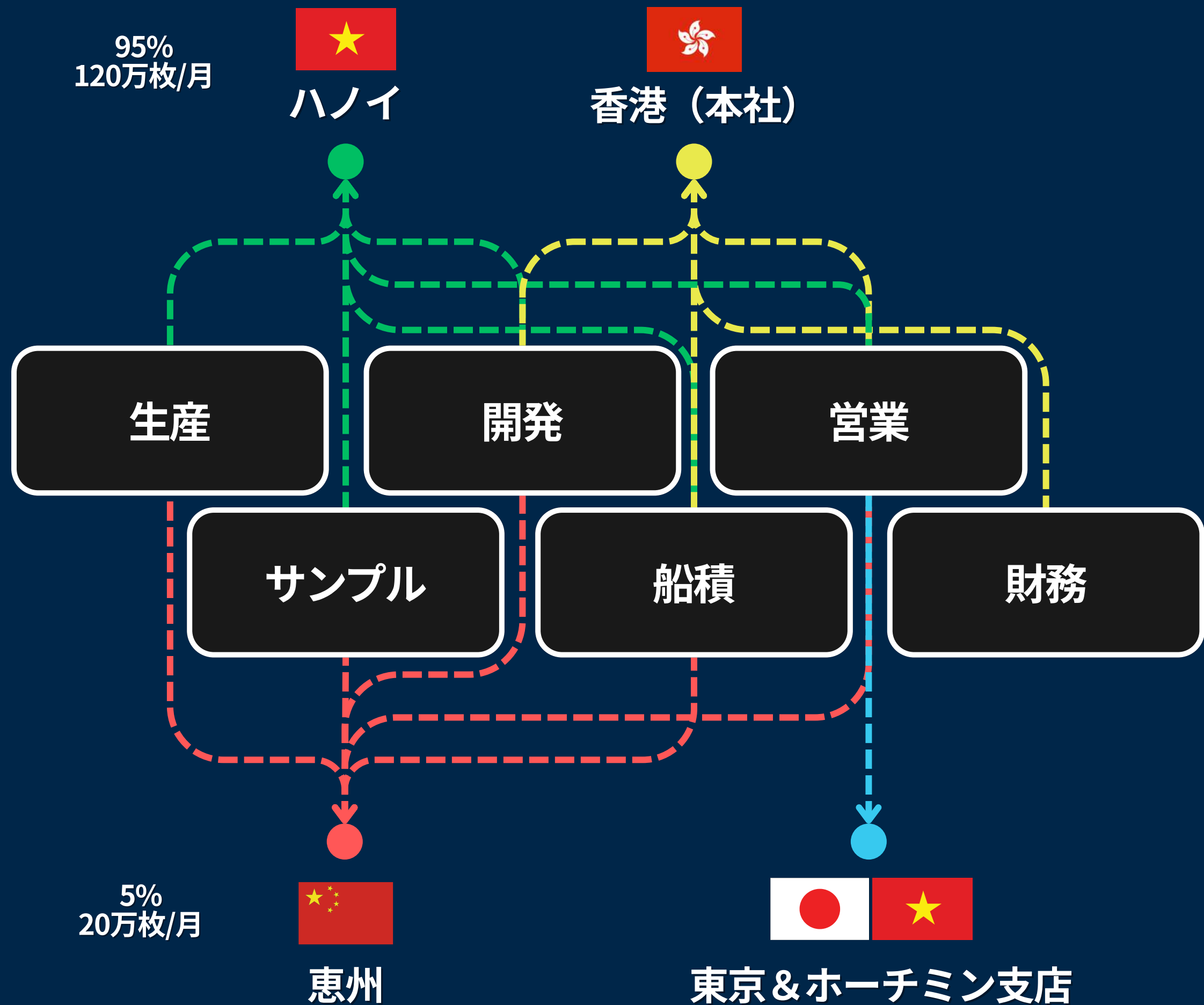
会社概要

2026年8月

沿革



会社組織



生産能力

ベトナム

中国



工員数

2,200

220



縫製ライン

40

5

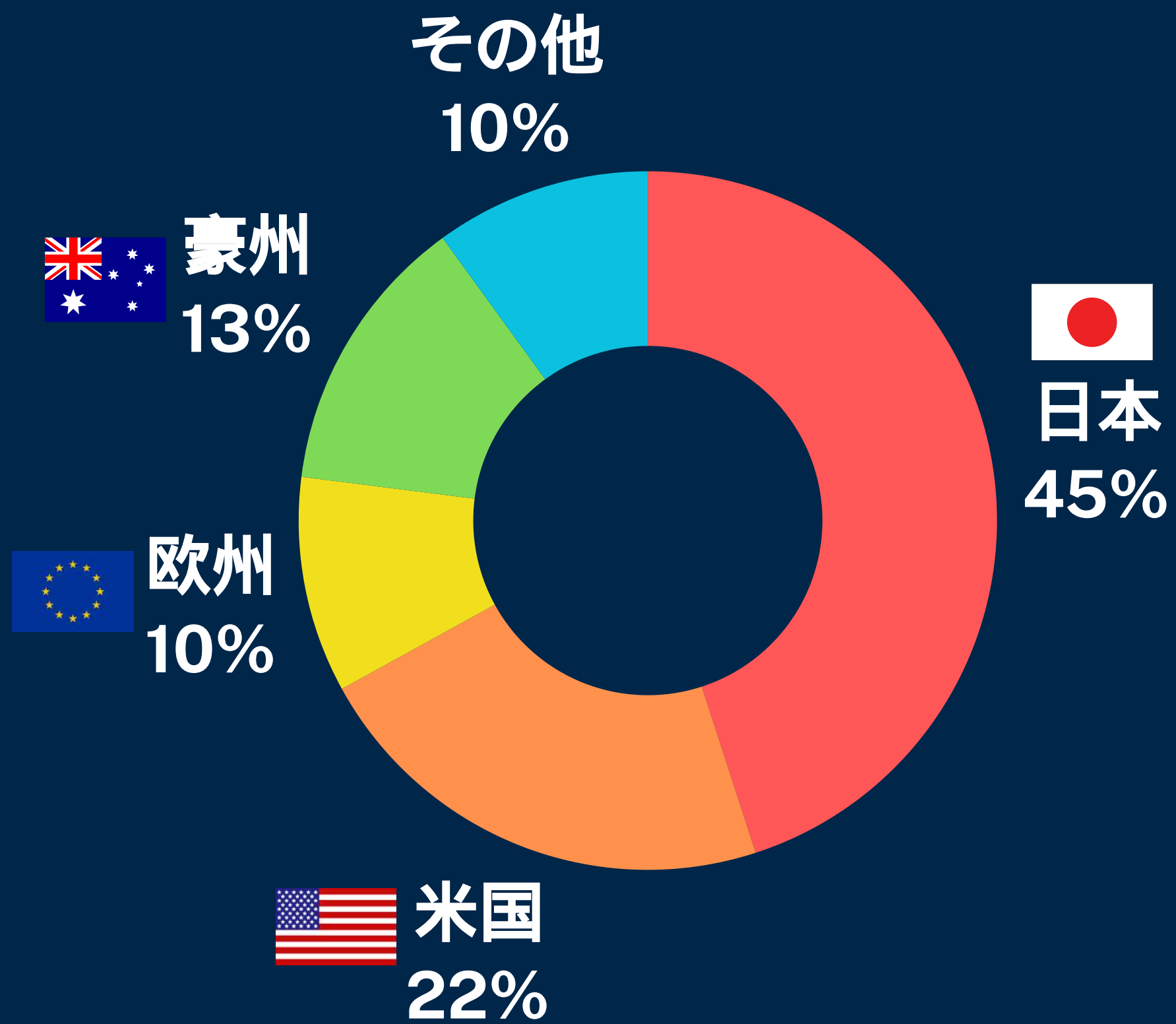


月間生産能力（枚）

1,200,000

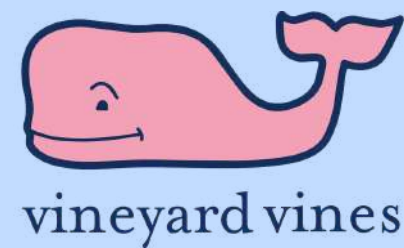
200,000

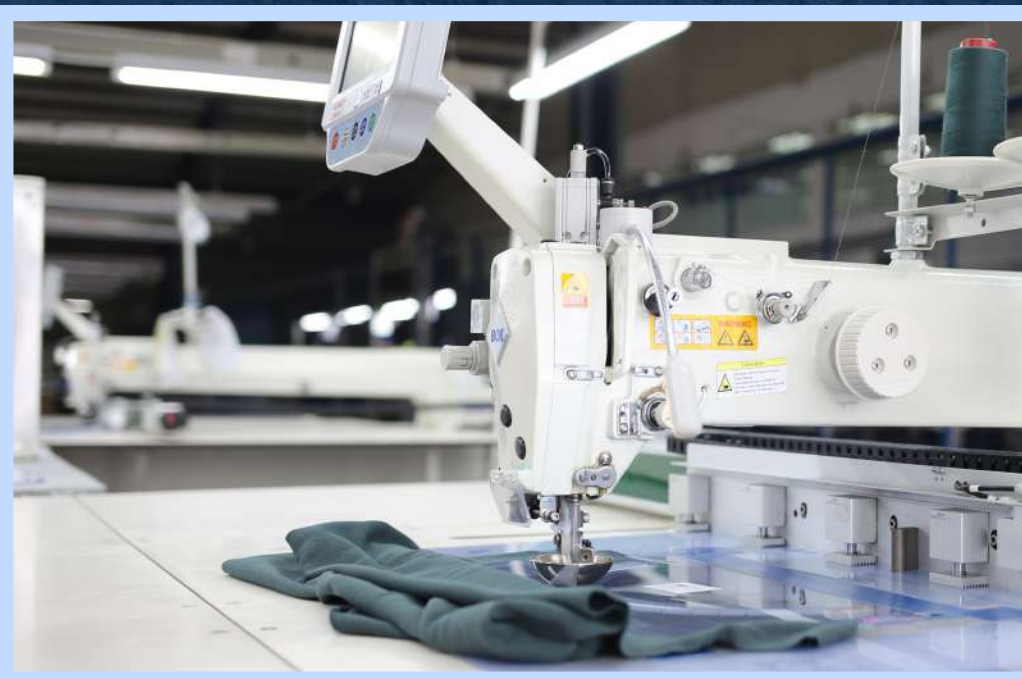
本社＋支店：従業員数42名



マーケット

パートナー





自動化

認証



AI分析

📷 スマートカメラによる監視

Process Benchmark Video



12.69 s

👤 Nguyễn Thị Dung



💡 改善提案

1. Implement Edge Guides or Folders

Install a folder / guide to shape the fabric edge at the presser foot position. Instead of the worker having to manually fold the edge multiple times, the folder / guide will automatically shape it as the fabric passes through.

SaveTMU: 500 Difficulty: : High Quality Impact: : Improves seam consistency and straightness.

2. Operator Handling Technique Training

Train the operator to align longer sections of fabric at once and control the fabric while the machine is running, rather than sewing in short bursts with long stops.

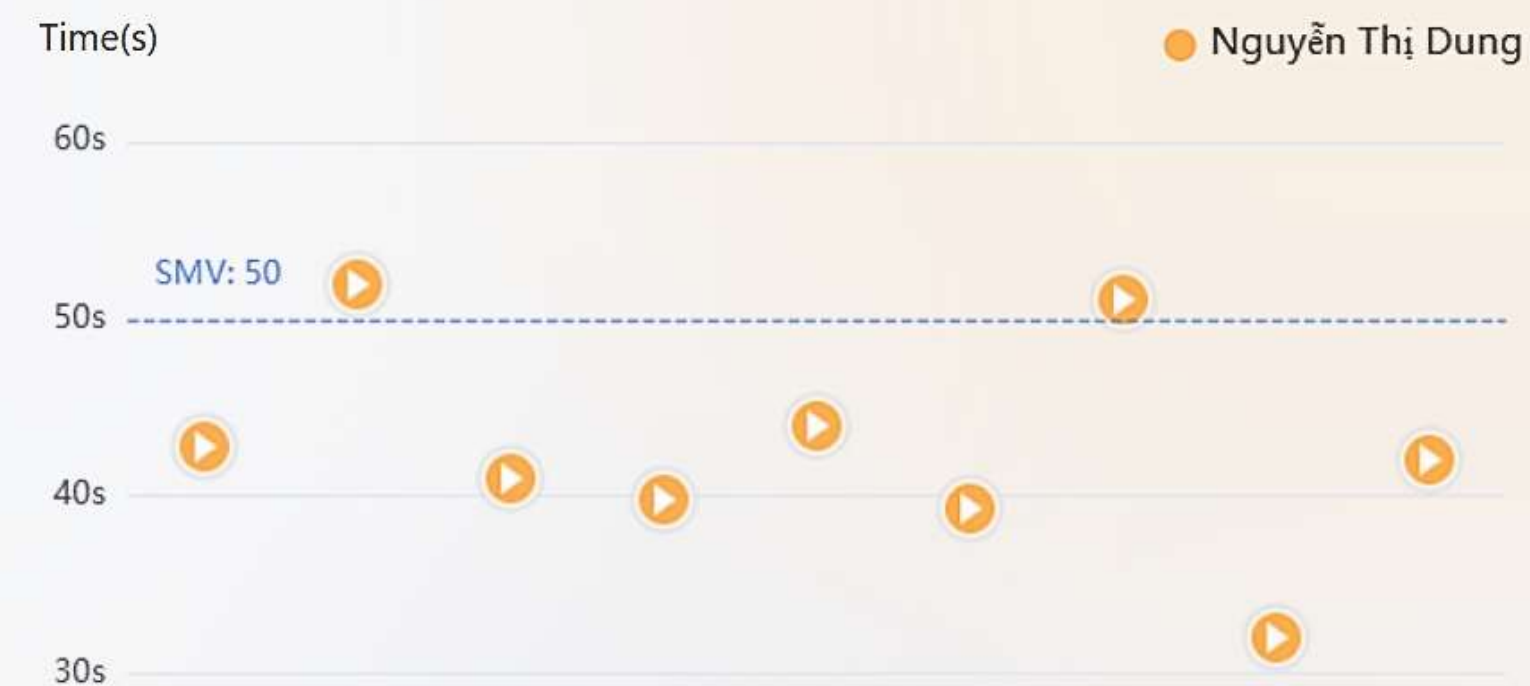
SaveTMU: 200 Difficulty: : Mid Quality Impact: : Reduces start and stop marks on the seam.

3. Optimize Material Presentation and Disposal

Reposition the input material stack closer to the needle and provide a drop-chute or closer disposal area for finished parts to reduce reach times.

SaveTMU: 100 Difficulty: : Low Quality Impact: : None

🕒 作業時間分析



AI分析

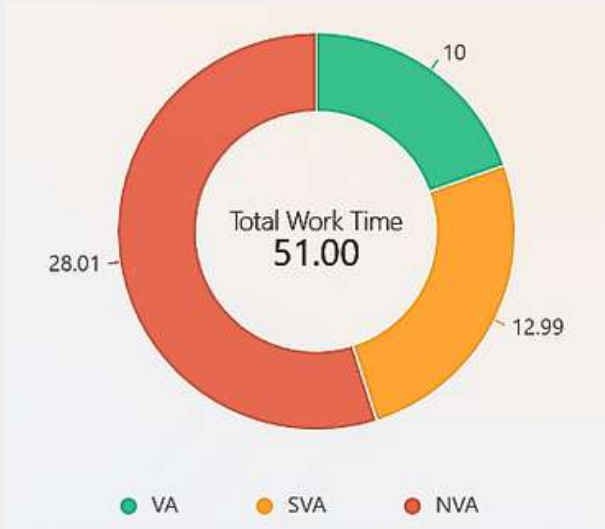
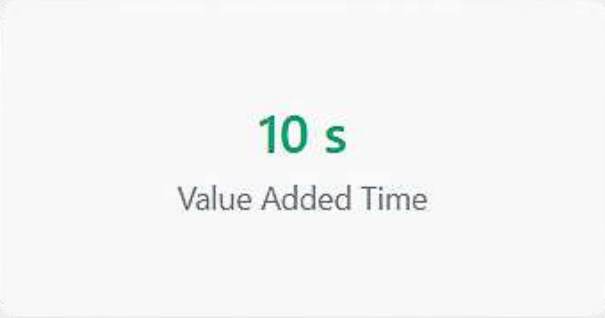
💡 作業ロス分析

Severity	Waste Type	Observation
High	Motion	Operator spends a significant amount of time (over 50% of the cycle) manually adjusting and aligning the fabric between short sewing bursts.
High	Waiting	The machine is idle for long periods while the operator prepares the next section of the seam.

🕒 作業動作分析

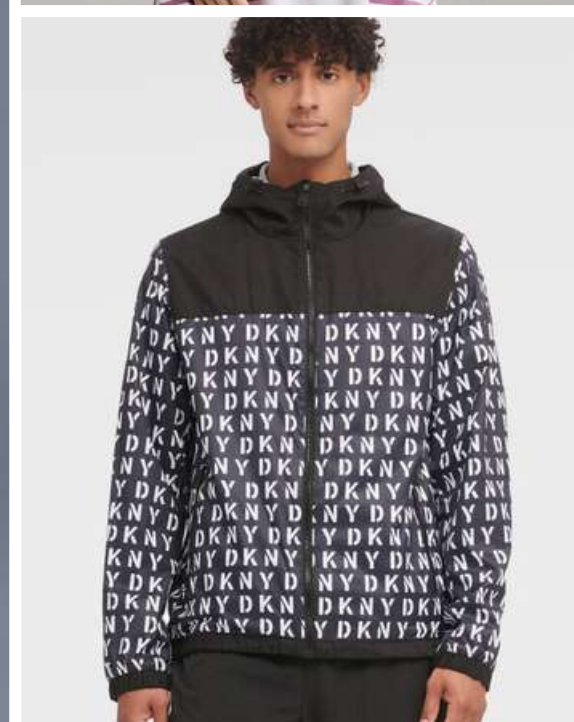
Sequence Number	Time	Description	Type	GSD Code	TMU
1	00:00-00:07	Reach, grasp, and move fabric parts from the bundle to the presser foot.	SVA	MG	194
2	00:07-00:10	First sewing burst.	VA	SEW	83
3	00:10-00:23	Stop sewing to manually adjust, align, and smooth the fabric for the next seam section.	NVA	ADJ	361
4	00:23-00:26	Second sewing burst.	VA	SEW	83
5	00:26-00:41	Prolonged adjustment, pulling, and realigning of the fabric.	NVA	ADJ	417
6	00:41-00:45	Final sewing burst.	VA	SEW	111
7	00:45-00:51	Remove finished piece, cut thread, and dispose to the finished pile.	SVA	DISP	167

🕒 作業効率分析

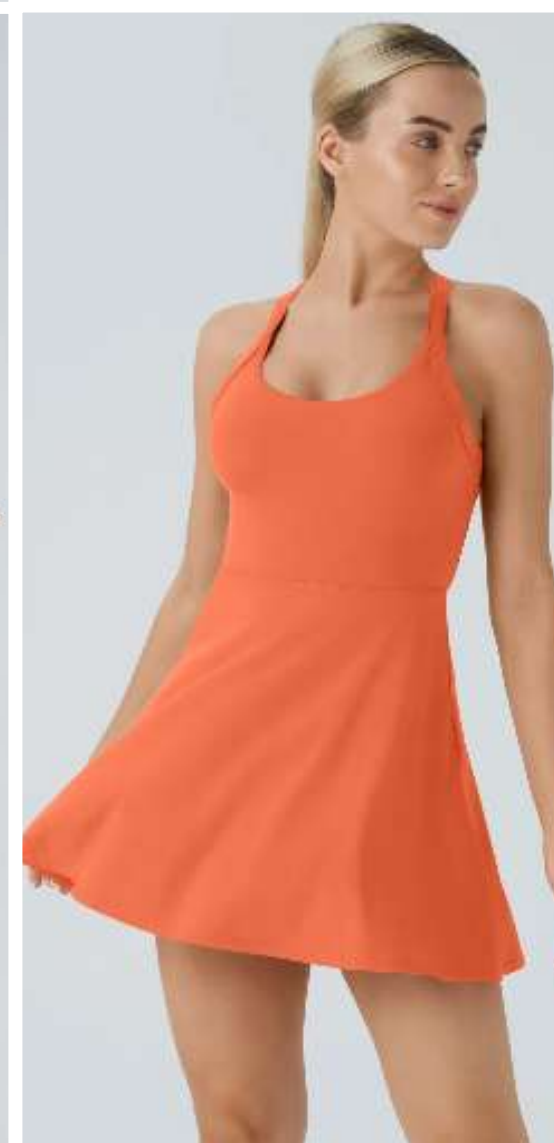




ファッション



カジュアル



アクティブウェア



インナーウェア・パジャマ



キッズ・ベビー



イベントマーチャндаイズ



ユニフォーム・服飾雑貨

An aerial night photograph of a large industrial or commercial complex. The complex consists of several large, interconnected buildings with dark roofs. A brightly lit sports field is visible in the upper right. The surrounding area includes roads with some traffic, trees, and other smaller buildings. The sky is dark with some clouds.

よろしくお願ひします。